



**Southern Metals Company, Inc.** P.O. Box 471 • 301 Ashe Street • Sheffield AL 35660  
 Ph#: 800.843.2771 • 256.389.3264 • Fx#: 256.386.1362 • <http://www.sometco.com> • eMail: [sales@sometco.com](mailto:sales@sometco.com)

**Stock Die List****Angles**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
1056	1/4 X 3/4 X 0.062 Wall - Radius Corner @ 0.031	0.070
4222	3/8 X 1 1/4 X 0.125 Wall - Radius Corner @ 0.015	0.224
2341	1/2 X 1/2 X 0.125 Wall - Sharp Corner	0.129
48	1/2 X 3/4 X 0.050 Wall - Radius Corner @ 0.025	0.074
545	1/2 X 3/4 X 0.085 Wall - Radius Corner @ 0.010	0.122
3089	1/2 X 1.000 X 0.062 Wall - Sharp Corner	0.106
3991	1/2 X 1.000 X 0.093 Wall - Sharp Corner	0.157
4881	1/2 X 1.000 X 0.125 Wall - Sharp Corner	0.206
2283	1/2 X 1 3/8 X 0.125 Wall - Radius Corner @ 0.010	0.262
3405	5/8 X 5/8 X 0.125 Wall - Sharp Corner	0.168
325	5/8 X 0.914 X 0.100 Wall - Radius Corner @ 0.010	0.173
1240	5/8 X 15/16 X 0.095 Wall - Radius Corner @ 0.020	0.167
2171	11/16 X 1 11/16 X 0.125 Wall - Radius Corner @ 0.010	0.337
1219	3/4 X 3/4 X 0.050 Wall - Radius Corner @ 0.010	0.088
369	3/4 X 3/4 X 0.125 Wall - Sharp Corner	0.206
1475	3/4 X 1.000 X 0.050 Wall - Radius Corner @ 0.010	0.102
3347	3/4 X 1.000 X 0.125 Wall - Sharp Corner	0.243
1977	3/4 X 1 1/4 X 0.062 Wall - Radius Corner @ 0.015	0.144
3468	3/4 X 1 3/8 X 0.125 Wall - Radius Corner @ 0.010	0.298
1514	3/4 X 1 1/2 X 0.055 Wall - Sharp Corner	0.147
3050	3/4 X 1 1/2 X 0.125 Wall - Sharp Corner	0.319
2761	3/4 X 1 1/2 X 0.188 Wall - Radius Corner @ 0.010	0.464
2150	3/4 X 1 1/2 X 0.188 Wall - Radius Corner @ 0.060	0.464
668	7/8 X 7/8 X 0.050 Wall - Radius Corner @ 0.010	0.102
312	7/8 X 7/8 X 0.109 Wall - Radius Corner @ 0.010	0.214
3782	7/8 X 7/8 X 0.250 Wall - Radius Corner @ 0.010	0.450
4585	7/8 X 1 3/8 X 0.125 Wall - Sharp Corner	0.319
3937	7/8 X 1 1/2 X 0.125 Wall - Sharp Corner	0.336
4562	7/8 X 1 3/4 X 0.062 Wall - Radius Corner @ 0.016	0.191
2346	7/8 X 3.000 X 0.062 Wall - Radius Corner @ 0.010	0.283
704	15/16 X 15/16 X 0.040 Wall - Radius Corner @ 0.020	0.089



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**Stock Die List****Angles**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
1233	15/16 X 15/16 X 0.046 Wall - Radius Corner @ 0.015	0.101
288	15/16 X 15/16 X 0.053 Wall - Radius Corner @ 0.010	0.115
3940	15/16 X 15/16 X 0.125 Wall - Sharp Corner	0.263
2843	0.938 X 1.250 X 0.050 Wall - Radius Corner @ 0.010	0.128
34	1.000 X 1.000 X 0.053 Wall - Sharp Corner	0.124
406	1.000 X 1.000 X 0.062 Wall - Sharp Corner	0.144
1978	1.000 X 1.000 X 0.062 Wall - Radius Corner @ 0.015	0.144
370	1.000 X 1.000 X 0.125 Wall - Sharp Corner	0.281
928	1.000 X 1.000 X 0.125 Wall - Structural Corner @ 0.125	0.275
2543	1.000 X 1.000 X 0.188 Wall - Sharp Corner	0.408
3226	1.000 X 1.000 X 0.250 Wall - Sharp Corner	0.524
3113	1.000 X 1 1/8 X 0.058 Wall - Radius Corner @ 0.015	0.142
35	1.000 X 1 1/2 X 0.062 Wall - Sharp Corner	0.181
804	1.000 X 1 1/2 X 0.093 Wall - Radius Corner @ 0.010	0.269
2661	1.000 X 1 1/2 X 0.125 Wall - Sharp Corner	0.355
1765	1.000 X 2.000 X 0.094 Wall - Radius Corner @ 0.015	0.329
1632	1.000 X 2.000 X 0.125 Wall - Sharp Corner	0.430
3553	1.000 X 2.000 X 0.188 Wall - Sharp Corner	0.635
3941	1.000 X 2 1/8 X 0.125 Wall - Sharp Corner	0.450
1074	1.000 X 2 1/2 X 0.090 Wall - Radius Corner @ 0.015	0.369
1736	1.000 X 3.000 X 0.080 Wall - Sharp Corner	0.377
2445	1.000 X 3.000 X 0.125 Wall - Radius Corner @ 0.015	0.580
3552	1.000 X 3.000 X 0.188 Wall - Sharp Corner	0.860
3936	1 1/8 X 1 1/2 X 0.125 Wall - Sharp Corner	0.373
3938	1 1/8 X 1 3/4 X 0.125 Wall - Sharp Corner	0.411
3939	1 1/8 X 2.000 X 0.125 Wall - Sharp Corner	0.450
3983	1 1/8 X 3 3/8 X 0.175 Wall - Sharp Corner	0.908
47	1 1/4 X 1 1/4 X 0.045 Wall - Radius Corner @ 0.016	0.132
383	1 1/4 X 1 1/4 X 0.125 Wall - Sharp Corner	0.356
1472	1 1/4 X 1 1/4 X 0.125 Wall - Sharp Corner	0.356
400	1 1/4 X 1 1/4 X 0.187 Wall - Sharp Corner	0.517



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**Stock Die List****Angles**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
1304	1 1/4 X 1 1/4 X 0.250 Wall - Sharp Corner	0.676
4032	1 1/4 X 1 3/4 X 0.062 Wall - Radius Corner @ 0.020	0.219
3311	1 1/4 X 1 3/4 X 0.188 Wall - Sharp Corner	0.633
3099	1 1/4 X 1 7/8 X 0.125 Wall - Sharp Corner	0.448
724	1 1/4 X 2.000 X 0.250 Wall - Radius Corner @ 0.010	0.900
3083	1 1/4 X 2 1/4 X 0.125 Wall - Radius Corner @ 0.015	0.506
3312	1 1/4 X 2 1/2 X 0.188 Wall - Sharp Corner	0.802
600	1 1/4 X 3 1/2 X 0.125 Wall - Sharp Corner	0.695
1572	1 1/2 X 1 1/2 X 0.062 Wall - Sharp Corner	0.220
293	1 1/2 X 1 1/2 X 0.109 Wall - Radius Corner @ 0.010	0.379
402	1 1/2 X 1 1/2 X 0.125 Wall - Sharp Corner	0.431
2524	1 1/2 X 1 1/2 X 0.125 Wall - Structural Corner @ 0.188	0.432
4139	1 1/2 X 1 1/2 X 0.125 Wall - Radius Corner @ 0.015	0.431
154	1 1/2 X 1 1/2 X 0.188 Wall - Sharp Corner	0.635
2409	1 1/2 X 1 1/2 X 0.188 Wall - Structural Corner @ 0.188	0.639
1813	1 1/2 X 1 1/2 X 0.250 Wall - Sharp Corner	0.826
870	1 1/2 X 1 1/2 X 0.250 Wall - Structural Corner @ 0.125	0.825
1292	1.500 X 1.500 X 0.250 Wall - Radius Corner @ 0.015	0.826
3404	1 1/2 X 1 1/2 X 0.375 Wall - Sharp Corner	1.179
1740	1 1/2 X 2.000 X 0.062 Wall - Radius Corner @ 0.015	0.257
294	1 1/2 X 2.000 X 0.109 Wall - Radius Corner @ 0.010	0.444
2730	1 1/2 X 2.000 X 0.125 Wall - Sharp Corner	0.505
447	1 1/2 X 2.000 X 0.187 Wall - Sharp Corner	0.743
725	1 1/2 X 2.000 X 0.250 Wall - Radius Corner @ 0.010	0.975
2130	1 1/2 X 2 1/2 X 0.060 Wall - Radius Corner @ 0.010	0.283
2215	1 1/2 X 2 1/2 X 0.188 Wall - Sharp Corner	0.859
3323	1 1/2 X 3.000 X 0.125 Wall - Sharp Corner	0.655
4057	1 1/2 X 3 3/16 X 0.090 Wall - Sharp Corner	0.498
2510	1 1/2 X 3 1/4 X 0.078 Wall - Radius Corner @ 0.039	0.432
3886	1 1/2 X 5.000 X 0.125 Wall - Sharp Corner	0.956
2186	1 3/4 X 1 3/4 X 0.100 Wall - Sharp Corner	0.408



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<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
371	1 3/4 X 1 3/4 X 0.125 Wall - Sharp Corner	0.506
2232	1 3/4 X 1 3/4 X 0.250 Wall - Sharp Corner	0.974
2043	1 3/4 X 1 3/4 X 0.250 Wall - Sharp Corner	0.975
2838	1 3/4 X 2.000 X 0.062 Wall - Sharp Corner	0.273
3012	1 3/4 X 2.000 X 0.093 Wall - Sharp Corner	0.408
726	1 3/4 X 2.000 X 0.250 Wall - Radius Corner @ 0.010	1.050
2253	1 3/4 X 2 1/4 X 0.188 Wall - Sharp Corner	0.859
2824	1 3/4 X 4 1/2 X 0.250 Wall - Radius Corner @ 0.010	1.800
1531	2.000 X 2.000 X 0.062 Wall - Sharp Corner	0.294
1741	2.000 X 2.000 X 0.090 Wall - Sharp Corner	0.422
582	2.000 X 2.000 X 0.125 Wall - Radius Corner @ 0.010	0.581
861	2.000 X 2.000 X 0.125 Wall - Structural Corner @ 0.125	0.587
748	2.000 X 2.000 X 0.187 Wall - Radius Corner @ 0.010	0.856
2977	2.000 X 2.000 X 0.187 Wall - Radius Corner @ 0.094	0.856
783	2.000 X 2.000 X 0.250 Wall - Sharp Corner	1.125
873	2.000 X 2.000 X 0.250 Wall - Structural Corner @ 0.125	1.125
1367	2.000 X 2 1/2 X 0.125 Wall - Structural Corner @ 0.250	0.655
3548	2.000 X 2 1/2 X 0.188 Wall - Sharp Corner	0.973
784	2.000 X 2 1/2 X 0.250 Wall - Sharp Corner	1.275
3526	2.000 X 3.000 X 0.125 Wall - Sharp Corner	0.731
3549	2.000 X 3.000 X 0.188 Wall - Sharp Corner	1.086
2410	2.000 X 3.000 X 0.188 Wall - Structural Corner @ 0.312	1.098
462	2.000 X 3.000 X 0.250 Wall - Sharp Corner	1.425
4535	2.000 X 4.000 X 0.125 Wall - Sharp Corner	0.881
3383	2.000 X 4.000 X 0.188 Wall - Sharp Corner	1.310
1926	2.000 X 4 1/2 X 0.250 Wall - Sharp Corner	1.875
3217	2 1/4 X 7/8 X 0.125 Wall - Sharp Corner	0.448
372	2 1/4 X 2 1/4 X 0.187 Wall - Sharp Corner	0.968
727	2 1/4 X 2 1/2 X 0.250 Wall - Radius Corner @ 0.010	1.350
2551	2 1/2 X 2 1/2 X 0.125 Wall - Sharp Corner	0.729
4634	2 1/2 X 2 1/2 X 0.188 Wall - Structural Corner @ 0.312	1.092



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**Stock Die List****Angles**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
1212	2 1/2 X 2 1/2 X 0.250 Wall - Radius Corner @ 0.010	1.426
549	2 3/4 X 4.000 X 0.093 Wall - Radius Corner @ 0.010	0.743
2369	3.000 X 3.000 X 0.070 Wall - Sharp Corner	0.498
3357	3.000 X 3.000 X 0.125 Wall - Sharp Corner	0.880
3394	3.000 X 3.000 X 0.188 Wall - Sharp Corner	1.310
3355	3.000 X 3.000 X 0.188 Wall - Structural Corner @ 0.312	1.309
728	3.000 X 3.000 X 0.250 Wall - Radius Corner @ 0.010	1.725
970	3.000 X 3.000 X 0.375 Wall - Sharp Corner	2.531
2709	3.000 X 3.000 X 0.500 Wall - Sharp Corner	3.300
1918	3.000 X 5.000 X 0.250 Wall - Sharp Corner	2.324
3491	3 1/2 X 3 1/2 X 0.250 Wall - Structural Corner @ 0.375	1.989
4003	4.000 X 4.000 X 0.250 Wall - Sharp Corner	2.385
2573	4.000 X 4.000 X 0.375 Wall - Sharp Corner	3.430



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<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
2805	3/8 Base X 3/8 Leg X 0.062 Wall - Radius Corner @ 0.010	0.074
3859	0.385 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.010	0.319
1891	7/16 Base X 1.000 Leg X 0.062 Wall - Radius Corner @ 0.015	0.174
5283	1/2 Base X 3/8 Leg X 0.060 Wall - Sharp Corner	0.082
3185	1/2 Base X 1/2 Leg X 0.062 Wall - Sharp Corner	0.106
3051	1/2 Base X 3/4 Leg X 0.062 Wall - Radius Corner @ 0.010	0.140
3324	33/64 Base X 1/2 Leg X 0.062 Wall - Radius Corner @ 0.015	0.104
2344	9/16 Base X 9/16 Leg X 0.040 Wall - Radius Corner @ 0.062	0.076
3550	5/8 Base X 5/8 Leg X 0.062 Wall - Sharp Corner	0.131
3325	41/64 Base X 1/2 Leg X 0.062 Wall - Radius Corner @ 0.015	0.111
2630	3/4 Base X 3/8 Leg X 0.090 Wall - Sharp Corner	0.140
3850	3/4 Base X 3/8 Leg X 0.125 Wall - Radius Corner @ 0.010	0.187
408	3/4 Base X 3/4 Leg X 0.125 Wall - Sharp Corner	0.300
2932	13/16 Base X 1/2 Leg X 0.125 Wall - Radius Corner @ 0.010	0.237
1057	7/8 Base X 1/2 Leg X 0.125 Wall - Sharp Corner @ 0.025	0.244
2173	7/8 Base X 1 1/4 Leg X 0.062 Wall - Radius Corner @ 0.010	0.240
3305	0.891 Base X 0.562 Leg X 0.062 Wall - Radius Corner @ 0.015	0.140
986	0.899 Base X 3/4 Leg X 0.063 Wall - Radius Corner @ 0.016	0.173
2335	15/16 Base X 1-1/2 Leg X 0.062 Wall - Radius Corner @ 0.010	0.283
706	0.970 Base X 0.970 Leg X 0.050 Wall - Radius Corner @ 0.025	0.169
3749	1.000 Base X 1/2 Leg X 0.064 Wall - Radius Corner @ 0.013	0.144
451	1.000 Base X 1/2 Leg X 0.125 Wall - Radius Corner @ 0.010	0.263
3328	1.000 Base X 3/4 Leg X 0.062 Wall - Sharp Corner	0.175
879	1.000 Base X 3/4 Leg X 0.125 Wall - Sharp Corner	0.338
3442	1.000 Base X 1.000 Leg X 0.062 Wall - Sharp Corner	0.213
2429	1.000 Base X 1.000 Leg X 0.125 Wall - Sharp Corner	0.411
3373	1.000 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.016	0.411
4865	1.000 Base X 1 1/2 Leg X 0.090 Wall - Radius Corner @ 0.030	0.412
3248	1.000 Base X 2.000 Leg X 0.125 Wall - Sharp Corner	0.711
3681	1.010 Base X 0.780 Leg X 0.055 Wall - Radius Corner @ 0.062	0.163
466	1.100 Base X 1.062 Leg X 0.062 Wall - Radius Corner @ 0.015	0.231



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<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
3167	1.116 Base X 3/4 Leg X 0.055 Wall - Radius Corner @ 0.016	0.164
1880	1 1/8 Base X 1 Leg X 0.062 Wall - Radius Corner @ 0.015	0.226
738	1 1/8 Base X 1 3/4 Leg X 0.187 Wall - Radius Corner @ 0.010	0.954
229	1.145 Base X 7/8 Leg X 0.060 Wall - Radius Corner @ 0.010	0.200
1318	1.150 Base X 7/8 Leg X 0.060 Wall - Radius Corner @ 0.030	0.200
543	1.160 Base X 7/8 Leg X 0.048 Wall - Radius Corner @ 0.010	0.165
584	1 3/16 Base X 0.889 Leg X 0.062 Wall - Radius Corner @ 0.010	0.212
4136	1.215 Base X 5/8 Leg X 0.062 Wall - Radius Corner @ 0.015	0.174
4323	1 1/4 Base X 1/2 Leg X 0.100 Wall - Radius Corner @ 0.030	0.245
452	1 1/4 Base X 5/8 Leg X 0.125 Wall - Radius Corner @ 0.010	0.337
880	1 1/4 Base X 3/4 Leg X 0.125 Wall - Sharp Corner	0.375
4557	1 1/4 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.016	0.450
2988	1 1/4 Base X 1 1/4 Leg X 0.094 Wall - Sharp Corner	0.403
332	1 1/4 Base X 1 1/4 Leg X 0.125 Wall - Radius Corner @ 0.010	0.524
3533	1.251 Base X 1/2 Leg X 0.125 Wall - Radius Corner @ 0.062	0.287
3565	1.270 Base X 1/2 Leg X 0.125 Wall - Radius Corner @ 0.125	0.305
1919	1 9/32 Base X 1 1/4 Leg X 0.125 Wall - Radius Corner @ 0.016	0.528
3917	1.295 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.010	0.457
2298	1.296 Base X 0.923 Leg X 0.048 Wall - Radius Corner @ 0.010	0.174
2577	1.354 Base X 15/16 Leg X 0.062 Wall - Radius Corner @ 0.010	0.230
1498	1 1/2 Base X 1/2 Leg X 0.125 Wall - Sharp Corner	0.339
3069	1 1/2 Base X 5/8 Leg X 0.063 Wall - Radius Corner @ 0.010	0.196
247	1 1/2 Base X 5/8 Leg X 0.125 Wall - Radius Corner @ 0.010	0.375
4301	1 1/2 Base X 3/4 Leg X 0.062 Wall - Radius Corner @ 0.015	0.214
1730	1 1/2 Base X 3/4 Leg X 0.125 Wall - Sharp Corner	0.413
1508	1 1/2 Base X 3/4 Leg X 0.125 Wall - Radius Corner @ 0.010	0.413
740	1 1/2 Base X 3/4 Leg X 0.187 Wall - Radius Corner @ 0.010	0.589
2576	1 1/2 Base X 1.000 Leg X 0.062 Wall - Radius Corner @ 0.010	0.250
4505	1 1/2 Base X 1.000 Leg X 0.062 Wall - Radius Corner @ 0.016	0.251
248	1 1/2 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.010	0.486
3320	1 1/2 Base X 1.000 Leg X 0.188 Wall - Sharp Corner	0.703



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<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
3472	1 1/2 Base X 1 1/2 Leg X 0.062 Wall - Sharp Corner	0.325
4285	1 1/2 Base X 1 3/4 Leg X 0.250 Wall - Sharp Corner	1.350
737	1 1/2 Base X 3 3/4 Leg X 0.187 Wall - Radius Corner @ 0.010	1.937
518	1.550 Base X 1.550 Leg X 0.125 Wall - Radius Corner @ 0.015	0.659
2566	1.580 Base X 0.790 Leg X 0.040 Wall - Radius Corner @ 0.031	0.147
3777	1 5/8 Base X 1 1/2 Leg X 0.062 Wall - Radius Corner @ 0.010	0.335
2194	1.655 Base X 0.590 Leg X 0.090 Wall - Radius Corner @ 0.062	0.285
4428	1 3/4 Base X 1/2 Leg X 0.125 Wall - Structural Corner @ 0.125	0.383
3287	1 3/4 Base X 3/4 Leg X 0.125 Wall - Sharp Corner	0.448
249	1 3/4 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.010	0.525
1979	1 3/4 Base X 1.000 Leg X 0.125 Wall - Radius Corner @ 0.015	0.525
3377	2.000 Base X 3/4 Leg X 0.125 Wall - Sharp Corner	0.487
430	2.000 Base X 1.000 Leg X 0.125 Wall - Sharp Corner	0.562
2143	2.000 Base X 1.000 Leg X 0.187 Wall - Radius Corner @ 0.094	0.816
3727	2.000 Base X 1.000 Leg X 0.250 Wall - Sharp Corner	1.051
156	2.000 Base X 1 3/8 Leg X 0.125 Wall - Structural Corner @ 0.094	0.675
495	2.000 Base X 1 3/4 Leg X 0.180 Wall - Radius Corner @ 0.010	1.110
1722	2.000 Base X 2.000 Leg X 0.125 Wall - Sharp Corner	0.861
2879	2.000 Base X 2.000 Leg X 0.188 Wall - Radius Corner @ 0.031	1.267
3171	2.000 Base X 2.000 Leg X 0.188 Wall - Radius Corner @ 0.250	1.238
4227	2.000 Base X 2.000 Leg X 0.250 Wall - Radius Corner @ 0.015	1.620
3238	2 1/4 Base X 7/8 Leg X 0.125 Wall - Radius Corner @ 0.015	0.560
3897	2 1/4 Base X 1 1/2 Leg X 0.125 Wall - Sharp Corner	0.750
1592	2 3/8 Base X 1 1/8 Leg X 0.125 Wall - Radius Corner @ 0.015	0.657
1282	2 3/8 Base X 1 1/4 Leg X 0.188 Wall - Radius Corner @ 0.010	1.015
2640	2 3/8 Base X 5.000 Leg X 0.188 Wall - Radius Corner @ 0.015	2.707
694	2 1/2 Base X 1/2 Leg X 0.125 Wall - Radius Corner @ 0.010	0.487
2004	2 1/2 Base X 1 1/2 Leg X 0.125 Wall - Radius Corner @ 0.031	0.789
533	3.000 Base X 1.000 Leg X 0.125 Wall - Sharp Corner	0.713
3855	3.000 Base X 1 1/2 Leg X 0.125 Wall - Radius Corner @ 0.010	0.863
4106	3.000 Base X 1.500 Leg X 0.188 Wall - Sharp Corner	1.268



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**Channels**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
1641	3.000 Base X 2.000 Leg X 0.062 Wall - Radius Corner @ 0.010	0.511
4926	3.000 Base X 2.000 Leg X 0.188 Wall - Radius Corner @ 0.015	1.494
4626	3.000 Base X 3.000 Leg X 0.188 Wall - Radius Corner @ 0.015	1.945
3506	3 1/2 Base X 1 1/2 Leg X 0.188 Wall - Radius Corner @ 0.016	1.381
4018	3.690 Base X 3.000 Leg X 0.125 Wall - Radius Corner @ 0.015	1.416
2729	4.000 Base X 1 1/2 Leg X 0.188 Wall - Sharp Corner	1.492
5167	4.000 Base X 2.000 Leg X 0.090 Wall - Radius Corner @ 0.010	0.845
3505	4.000 Base X 2.000 Leg X 0.188 Wall - Radius Corner @ 0.016	1.720
2572	4.000 Base X 2.000 Leg X 0.250 Wall - Sharp Corner	2.248
2571	4.000 Base X 2.000 Leg X 0.375 Wall - Sharp Corner	3.261
3887	5.000 Base X 1 1/2 Leg X 0.125 Wall - Sharp Corner	1.163
2555	5 1/2 Base X 1.000 Leg X 0.094 Wall - Radius Corner @ 0.015	0.824



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**Stock Die List****Flat Bar**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
2463	0.090 X 3/4 - Radius Corner @ 0.015	0.080
930	0.090 X 1.000 - Radius Corner @ 0.020	0.108
1467	0.090 X 1.000 - Sharp Corner	0.108
4183	0.090 X 1 1/2 - Radius Corner @ 0.015	0.162
1709	0.090 X 2 7/8 - Radius Corner @ 0.016	0.311
3587	0.093 X 7/8 - Radius Corner @ 0.010	0.097
1580	0.094 X 1 1/2 - Radius Corner @ 0.010	0.169
1591	0.120 X 1/2 - Radius Corner @ 0.015	0.072
3957	1/8 X 3/8 - Sharp Corner	0.056
734	1/8 X 1/2 - Sharp Corner	0.075
3247	1/8 X 5/8 - Radius Corner @ 0.062	0.093
1465	1/8 X 3/4 - Sharp Corner	0.113
3766	1/8 X 7/8 - Radius Corner @ 0.063	0.127
764	1/8 X 15/16 - Radius Corner @ 0.062	0.142
384	1/8 X 1.000 - Sharp Corner	0.150
374	1/8 X 1 1/8 - Sharp Corner	0.169
1738	1/8 X 1 1/4 - Sharp Corner	0.187
450	1/8 X 1 3/8 - Sharp Corner	0.206
1974	1/8 X 1.476 - Radius Corner @ 0.015	0.221
429	1/8 X 1 1/2 - Sharp Corner	0.225
682	1/8 X 2.000 - Radius Corner @ 0.015	0.300
723	1/8 X 2 1/4 - Radius Corner @ 0.015	0.338
2774	1/8 X 3.000 - Radius Corner @ 0.015	0.450
4538	1/8 X 4 1/2 - Radius Corner @ 0.010	0.674
1873	1/8 X 5.000 - Radius Corner @ 0.062	0.750
1695	0.156 X 1 1/2 - Sharp Corner	0.281
3589	0.156 X 1 1/2 - Radius Corner @ 0.010	0.281
3588	0.156 X 2 1/2 - Radius Corner @ 0.010	0.468
1824	0.160 X 3.000 - Sharp Corner	0.404
2122	0.175 X 3/4 - Sharp Corner	0.157
2123	0.175 X 1.000 - Sharp Corner	0.210



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**Stock Die List****Flat Bar**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
2124	0.175 X 1 1/4 - Sharp Corner	0.261
2125	0.175 X 1 1/2 - Sharp Corner	0.314
2126	0.175 X 1 3/4 - Sharp Corner	0.367
2127	0.175 X 2.000 - Sharp Corner	0.420
2128	0.175 X 2 1/4 - Sharp Corner	0.471
2129	0.175 X 2 1/2 - Sharp Corner	0.524
2634	0.175 X 3 1/4 - Sharp Corner	0.681
2061	3/16 X 3/8 - Sharp Corner	0.084
1968	3/16 X 0.438 - Radius Corner @ 0.010	0.098
621	3/16 X 0.535 - Radius Corner @ 0.046	0.120
2446	3/16 X 0.645 - Radius Corner @ 0.015	0.151
2064	3/16 X 3/4 - Sharp Corner	0.168
297	3/16 X 3/4 - Radius Corner @ 0.015	0.169
860	3/16 X 1.000 - Sharp Corner	0.224
3640	3/16 X 1.000 - Radius Corner @ 0.013	0.226
397	3/16 X 1.000 - Radius Corner @ 0.094	0.217
865	3/16 X 1 1/4 - Sharp Corner	0.281
405	3/16 X 1 1/2 - Sharp Corner	0.336
857	3/16 X 1 3/4 - Sharp Corner	0.392
1708	3/16 X 1 7/8 - Sharp Corner	0.424
1140	3/16 X 2.000 - Sharp Corner	0.449
2066	3/16 X 2 1/4 - Sharp Corner	0.504
858	3/16 X 2 1/2 - Sharp Corner	0.564
3066	3/16 X 2 3/4 - Sharp Corner	0.620
550	3/16 X 3.000 - Sharp Corner	0.675
2065	3/16 X 5.000 - Sharp Corner	1.122
4668	0.188 X 1 1/8 - Radius Corner @ 0.010	0.253
2487	0.210 X 3/4 - Radius Corner @ 0.015	0.188
2488	0.210 X 7/8 - Radius Corner @ 0.015	0.219
3672	0.243 X 3/4 - Radius Corner @ 0.010	0.219
548	1/4 X 1/4 - Sharp Corner	0.075



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**Stock Die List****Flat Bar**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
1081	1/4 X 1/2 - Sharp Corner	0.150
404	1/4 X 3/4 - Sharp Corner	0.225
618	1/4 X 3/4 - Radius.015 Corner	0.225
2771	1/4 X 3/4 - Radius Corner @ 0.125	0.221
313	1/4 X 1.000 - Radius Corner @ 0.010	0.300
373	1/4 X 1.000 - Sharp Corner	0.300
1529	1/4 X 1 1/4 - Sharp Corner	0.376
153	1/4 X 1 1/2 - Sharp Corner	0.450
3318	1/4 X 1 1/2 - Radius Corner @ 0.031	0.450
1981	1/4 X 1 3/4 - Sharp Corner	0.524
407	1/4 X 2.000 - Sharp Corner	0.600
1871	1/4 X 2.000 - Radius Corner @ 0.125	0.600
521	1/4 X 2 1/4 - Radius Corner @ 0.010	0.675
856	1/4 X 2 1/2 - Sharp Corner	0.750
330	1/4 X 3.000 - Sharp Corner	0.900
1790	1/4 X 3 1/2 - Sharp Corner	1.050
376	1/4 X 4.000 - Sharp Corner	1.200
1600	1/4 X 5.000 - Radius Corner @ 0.010	1.500
2086	1/4 X 5 1/2 - Sharp Corner	1.650
4381	5/16 X 2 3/4 - Sharp Corner	1.031
1471	5/16 X 3 1/2 - Sharp Corner	1.310
2631	3/8 X 3/8 - Sharp Corner	0.168
3512	3/8 X 3/4 - Radius Corner @ 0.015	0.337
2286	3/8 X 1.000 - Sharp Corner	0.450
4565	3/8 X 1.000 - Radius Corner @ 0.188	0.413
2094	3/8 X 1 3/16 - Radius Corner @ 0.188	0.534
3045	3/8 X 1 1/4 - Sharp Corner	0.563
3242	3/8 X 1 1/2 - Sharp Corner	0.674
2336	3/8 X 1 1/2 - Radius Corner @ 0.188	0.667
523	3/8 X 1 1/2 - Radius Corner @ 0.010	0.675
1800	3/8 X 2.000 - Radius Corner @ 0.188	0.900



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**Stock Die List****Flat Bar**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
709	3/8 X 2.000 - Sharp Corner	0.900
708	3/8 X 2 1/2 - Sharp Corner	1.125
710	3/8 X 3.000 - Sharp Corner	1.350
258	3/8 X 3 3/4 - Radius Corner @ 0.010	1.688
2114	3/8 X 4.000 - Sharp Corner	1.800
3281	3/8 X 4 1/2 - Sharp Corner	2.024
427	7/16 X 7/16 - Sharp Corner	0.229
989	7/16 X 1.000 - Radius Corner @ 0.218	0.475
844	1/2 X 1/2 - Sharp Corner	0.300
3821	1/2 X 3/4 - Sharp Corner	0.450
2430	1/2 X 1.000 - Sharp Corner	0.600
1663	1/2 X 1 1/4 - Sharp Corner	0.750
539	1/2 X 1 1/2 - Sharp Corner	0.900
3652	1/2 X 1 3/4 - Sharp Corner	1.050
692	1/2 X 2.000 - Sharp Corner	1.200
1920	1/2 X 2.000 - Radius Corner @ 0.250	1.200
2578	1/2 X 2 1/4 - Sharp Corner	1.350
707	1/2 X 2 1/2 - Sharp Corner	1.500
1706	1/2 X 3.000 - Sharp Corner	1.800
3870	1/2 X 3 1/2 - Sharp Corner	2.100
2110	1/2 X 4.000 - Sharp Corner	2.400
2326	5/8 X 5/8 - Sharp Corner	0.468
1499	5/8 X 2.000 - Sharp Corner	1.500
551	5/8 X 3.000 - Radius Corner @ 0.010	2.250
366	3/4 X 3/4 - Sharp Corner	0.675
1657	3/4 X 1.000 - Sharp Corner	0.900
1274	3/4 X 1 1/4 - Sharp Corner	1.125
1814	3/4 X 1 1/2 - Sharp Corner	1.350
1075	3/4 X 2.000 - Sharp Corner	1.800
919	3/4 X 2 1/2 - Sharp Corner	2.250
2530	3/4 X 3.000 - Sharp Corner	2.700



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**Stock Die List****Flat Bar**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
1815	3/4 X 4.000 - Sharp Corner	3.600
2529	3/4 X 4 3/4 - Sharp Corner	4.274
1275	3/4 X 5.000 - Sharp Corner	4.500
2104	1.000 X 1.000 - Sharp Corner	1.200
2428	1.000 X 1 1/4 - Sharp Corner	1.500
907	1.000 X 1 1/2 - Radius Corner @ 0.010	1.800
4206	1.000 X 2.000 - Sharp Corner	2.400
904	1.000 X 3.000 - Sharp Corner	3.600
908	1.000 X 3 1/2 - Radius Corner @ 0.020	4.200
2525	1 1/8 X 1-1/8 - Radius Corner @ 0.010	1.519
3473	1 1/4 X 1 1/4 - Sharp Corner	1.875
4383	1 1/2 X 3.000 - Radius Corner @ 0.010	5.399



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**Stock Die List**

**Fluted Posts**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
4591	2.375 O.D. X 0.125 Wall	1.140
4522	3.500 O.D. X 0.125 Wall	1.709
4615	4.000 O.D. X 0.125 Wall	1.953



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**Stock Die List****Pipe**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
982	1/4 Sch 40	0.150
2989	3/8 Sch 40	0.196
3578	3/8 Sch 80	0.256
1494	0.500 Sch 40	0.294
3735	1/2 Sch 80	0.376
453	0.750 Sch 40	0.391
3605	3/4 Sch 80	0.510
445	1 Sch 40	0.581
693	1 Sch 80	0.767
591	1 1/4 Sch 10	0.637
416	1 1/4 Sch 40	0.802
698	1 1/4 Sch 80	1.058
3059	1 1/2 Sch 10	0.721
143	1.500 Sch 40	0.949
936	1 1/2 Sch 80	1.282
3615	2 Sch 10	0.913
690	2 Sch 40	1.290
1851	2 Sch 80	1.772
892	2 1/2 Sch 40	2.004
3454	2 1/2 Sch 80	2.650
2092	3 Sch 40	2.672
981	5/8 O.D. X 0.049 Wall	0.109
3360	5/8 O.D. X 0.062 Wall	0.132
540	5/8 O.D. X 0.070 Wall	0.150
2109	5/8 O.D. X 0.125 Wall	0.237
542	5/8 O.D. X 0.187 Wall	0.310
2844	0.730 O.D. X 0.062 Wall	0.157
2521	3/4 O.D. X 0.049 Wall	0.127
2084	3/4 O.D. X 0.058 Wall	0.142
3757	3/4 O.D. X 0.083 Wall	0.211
398	3/4 O.D. X 0.093 Wall	0.232



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**Stock Die List****Pipe**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
2601	3/4 O.D. X 0.125 Wall	0.294
4181	13/16 O.D. X 0.065 Wall	0.182
1601	13/16 O.D. X 0.080 Wall	0.218
2910	13/16 O.D. X 0.090 Wall	0.244
3656	0.820 O.D. X 0.200 Wall	0.468
2558	0.840 O.D. X 0.062 Wall	0.181
1463	7/8 O.D. X 0.049 Wall	0.150
520	7/8 O.D. X 0.117 Wall	0.335
2520	15/16 O.D. X 0.080 Wall	0.256
2486	15/16 O.D. X 0.093 Wall	0.295
3876	0.950 O.D. X 0.110 Wall	0.350
3955	0.976 O.D. X 0.120 Wall	0.374
3635	1.000 O.D. X 0.049 Wall	0.176
3148	1.000 O.D. X 0.062 Wall	0.218
2476	1.000 O.D. X 0.063 Wall	0.226
532	1.000 O.D. X 0.100 Wall	0.340
2602	1.000 O.D. X 0.125 Wall	0.415
765	1.098 O.D. X 0.080 Wall	0.309
1244	1 1/8 O.D. X 0.055 Wall	0.222
2563	1 1/8 O.D. X 0.093 Wall	0.362
1628	1 3/16 O.D. X 0.093 Wall	0.380
1458	1 1/4 O.D. X 0.058 Wall	0.261
3951	1 1/4 O.D. X 0.065 Wall	0.282
3348	1 1/4 O.D. X 0.125 Wall	0.528
3920	1.312 O.D. X 0.055 Wall	0.260
2650	1 3/8 O.D. X 0.055 Wall	0.271
3577	1 3/8 O.D. X 0.062 Wall	0.305
1605	1 3/8 O.D. X 0.125 Wall	0.588
2343	1 1/2 O.D. X 0.045 Wall	0.244
3478	1 1/2 O.D. X 0.058 Wall	0.317
1107	1 1/2 O.D. X 0.125 Wall	0.648



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**Stock Die List****Pipe**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
3733	1 1/2 O.D. X 0.188 Wall	0.928
4902	1.562 O.D. X 0.218 Wall	1.109
1088	1 9/16 O.D. X 0.065 Wall	0.367
3952	1.610 O.D. X 0.110 Wall	0.621
599	1.660 O.D. X 0.090 Wall	0.533
1469	1.670 O.D. X 0.173 Wall	0.975
3592	1 3/4 O.D. X 0.057 Wall	0.365
3200	1 3/4 O.D. X 0.375 Wall	1.941
1287	1.775 O.D. X 0.125 Wall	0.778
3716	1.800 O.D. X 0.125 Wall	0.788
1464	1 7/8 O.D. X 0.062 Wall	0.423
3865	1 7/8 O.D. X 0.375 Wall	2.123
2855	1.900 O.D. X 0.065 Wall	0.449
1405	2.000 O.D. X 0.045 Wall	0.332
1355	2.000 O.D. X 0.049 Wall	0.360
1768	2.000 O.D. X 0.065 Wall	0.472
1573	2.000 O.D. X 0.125 Wall	0.882
1023	2.000 O.D. X 0.156 Wall	1.085
1534	2.000 O.D. X 0.250 Wall	1.650
4010	2.000 O.D. X 0.375 Wall	2.298
2944	2 1/4 O.D. X 0.083 Wall	0.680
3279	2 1/4 O.D. X 0.500 Wall	3.299
945	2.270 O.D. X 0.130 Wall	1.084
1129	2 1/2 O.D. X 0.125 Wall	1.118
1533	2 1/2 O.D. X 0.219 Wall	1.884
763	2 7/8 O.D. X 0.125 Wall	1.296
2364	3.000 O.D. X 0.065 Wall	0.720
4177	3.000 O.D. X 0.125 Wall	1.340
3973	3.000 O.D. X 0.235 Wall	2.448
375	3.060 O.D. X 0.280 Wall	2.934
3968	4.000 O.D. X 0.125 Wall	1.824



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**Stock Die List****Rods**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
262	1/4 O.D.	0.059
519	5/16 O.D.	0.092
170	3/8 O.D.	0.133
210	7/16 O.D.	0.181
3078	0.475 O.D.	0.212
854	1/2 O.D.	0.236
3628	9/16 O.D.	0.298
522	5/8 O.D.	0.368
3329	11/16 O.D.	0.446
855	3/4 O.D.	0.530
260	49/64 O.D.	0.551
2182	7/8 O.D.	0.720
1747	1.000 O.D.	0.942
1828	1 1/4 O.D.	1.475
2762	1 1/2 O.D.	2.123
3039	1 3/4 O.D.	2.887
3551	1 7/8 O.D.	3.318



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**Stock Die List****Square & Rectangular Tube**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
3647	3/8 X 3/4 X 0.052 Wall - Radius Corner @ 0.030	0.127
2557	1/2 X 1/2 X 0.062 Wall - Radius Corner @ 0.015	0.130
762	1/2 X 1/2 X 0.100 Wall - Radius Corner @ 0.015	0.192
3617	1/2 X 1/2 X 0.125 Wall - Sharp Corner	0.226
3330	1/2 X 3/4 X 0.063 Wall - Radius Corner @ 0.010	0.168
619	1/2 X 3/4 X 0.125 Wall - Radius Corner @ 0.060	0.299
1295	1/2 X 1.000 X 0.062 Wall - Radius Corner @ 0.080	0.207
3564	1/2 X 1.000 X 0.090 Wall - Radius Corner @ 0.013	0.286
755	1/2 X 1.000 X 0.125 Wall - Sharp Corner	0.375
2062	1/2 X 1 1/4 X 0.063 Wall - Radius Corner @ 0.078	0.242
4847	1/2 X 1 1/4 X 0.125 Wall - Sharp Corner	0.450
3873	1/2 X 1 1/2 X 0.070 Wall - Sharp Corner	0.313
922	5/8 X 5/8 X 0.100 Wall - Sharp Corner	0.252
4240	0.700 X 0.700 X 0.125 Wall - Radius Corner @ 0.090	0.337
2345	3/4 X 3/4 X 0.045 Wall - Radius Corner @ 0.063	0.152
636	3/4 X 3/4 X 0.062 Wall - Sharp Corner	0.205
3715	3/4 X 3/4 X 0.062 Wall - Radius Corner @ 0.187	0.185
3439	3/4 X 3/4 X 0.093 Wall - Radius Corner @ 0.125	0.290
426	3/4 X 3/4 X 0.093 Wall - Sharp Corner	0.293
1043	3/4 X 3/4 X 0.125 Wall - Sharp Corner	0.375
4529	3/4 X 3/4 X 0.125 Wall - Radius Corner @ 0.062	0.374
1980	3/4 X 1.000 X 0.050 Wall - Radius Corner @ 0.015	0.198
3813	3/4 X 1 1/8 X 0.125 Wall - Radius Corner @ 0.125	0.472
4683	3/4 X 1 1/4 X 0.125 Wall - Sharp Corner	0.526
2837	3/4 X 1 1/2 X 0.062 Wall - Radius Corner @ 0.140	0.314
4306	3/4 X 1 1/2 X 0.125 Wall - Radius Corner @ 0.015	0.600
888	3/4 X 1 3/4 X 0.078 Wall - Sharp Corner	0.439
2223	3/4 X 2.000 X 0.125 Wall - Sharp Corner	0.748
4560	3/4 X 2 1/2 X 0.125 Wall - Sharp Corner	0.900
943	3/4 X 2 3/4 X 0.094 Wall - Sharp Corner	0.748
3752	0.784 X 0.784 X 0.125 Wall - Radius Corner @ 0.090	0.396



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**Stock Die List****Square & Rectangular Tube**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
3574	0.794 X 0.794 X 0.125 Wall - Radius Corner @ 0.090	0.401
2523	13/16 X 13/16 X 0.047 Wall - Radius Corner @ 0.055	0.172
2580	0.830 X 0.830 X 0.062 Wall - Radius Corner @ 0.010	0.229
4320	0.840 X 0.840 X 0.070 Wall - Radius Corner @ 0.125	0.246
2758	0.856 X 0.856 X 0.062 Wall - Radius Corner @ 0.062	0.235
1929	7/8 X 7/8 X 0.045 Wall - Radius Corner @ 0.140	0.177
1055	7/8 X 7/8 X 0.050 Wall - Radius Corner @ 0.031	0.200
3198	7/8 X 7/8 X 0.062 Wall - Radius Corner @ 0.125	0.230
1942	15/16 X 15/16 X 0.040 Wall - Radius Corner @ 0.140	0.170
2264	15/16 X 15/16 X 0.047 Wall - Radius Corner @ 0.140	0.196
4531	15/16 X 15/16 X 0.062 Wall - Radius Corner @ 0.062	0.256
1391	0.995 X 0.995 X 0.055 Wall - Radius Corner @ 0.050	0.247
2039	1.000 X 1.000 X 0.040 Wall - Sharp Corner	0.182
2242	1.000 X 1.000 X 0.040 Wall - Radius Corner @ 0.140	0.174
1975	1.000 X 1.000 X 0.047 Wall - Radius Corner @ 0.015	0.215
2252	1.000 X 1.000 X 0.047 Wall - Radius Corner @ 0.140	0.206
1	1.000 X 1.000 X 0.058 Wall - Radius Corner @ 0.140	0.274
3839	1.000 X 1.000 X 0.060 Wall - Sharp Corner	0.271
1042	1.000 X 1.000 X 0.062 Wall - Sharp Corner	0.279
1922	1.000 X 1.000 X 0.062 Wall - Radius Corner @ 0.062	0.278
2658	1.000 X 1.000 X 0.062 Wall - Radius Corner @ 0.062	0.278
4319	1.000 X 1.000 X 0.070 Wall - Radius Corner @ 0.125	0.299
425	1.000 X 1.000 X 0.075 Wall - Sharp Corner	0.333
2680	1.000 X 1.000 X 0.075 Wall - Radius Corner @ 0.140	0.325
3399	1.000 X 1.000 X 0.090 Wall - Radius Corner @ 0.125	0.378
3575	1.000 X 1.000 X 0.093 Wall - Radius Corner @ 0.188	0.378
3137	1.000 X 1.000 X 0.100 Wall - Radius Corner @ 0.062	0.432
2996	1.000 X 1.000 X 0.100 Wall - Radius Corner @ 0.140	0.432
329	1.000 X 1.000 X 0.125 Wall - Sharp Corner	0.524
331	1.000 X 1.000 X 0.125 Wall - Radius Corner @ 0.125	0.520
2202	1.000 X 1.000 X 0.125 Wall - Radius Corner @ 0.140	0.523



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**Stock Die List****Square & Rectangular Tube**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
4901	1.000 X 1.000 X 0.125 Wall - Radius Corner @ 0.188	0.493
3764	1.000 X 1.000 X 0.250 Wall - Radius Corner @ 0.063	0.896
1047	1.000 X 1 1/4 X 0.085 Wall - Sharp Corner	0.425
1404	1.000 X 1 3/8 X 0.075 Wall - Radius Corner @ 0.062	0.400
4089	1.000 X 1 1/2 X 0.040 Wall - Radius Corner @ 0.157	0.233
1985	1.000 X 1 1/2 X 0.060 Wall - Radius Corner @ 0.140	0.340
623	1.000 X 1 1/2 X 0.062 Wall - Radius Corner @ 0.125	0.354
4087	1.000 X 1 1/2 X 0.094 Wall - Sharp Corner	0.522
754	1.000 X 1 1/2 X 0.125 Wall - Sharp Corner	0.675
1593	1.000 X 1 3/4 X 0.075 Wall - Radius Corner @ 0.015	0.471
1611	1.000 X 2.000 X 0.060 Wall - Radius Corner @ 0.140	0.402
1866	1.000 X 2.000 X 0.062 Wall - Sharp Corner	0.430
678	1.000 X 2.000 X 0.100 Wall - Radius Corner @ 0.062	0.672
1930	1.000 X 2.000 X 0.100 Wall - Sharp Corner	0.672
1500	1.000 X 2.000 X 0.125 Wall - Sharp Corner	0.826
2363	1.000 X 2 1/2 X 0.065 Wall - Radius Corner @ 0.140	0.520
4090	1.000 X 3.000 X 0.060 Wall - Sharp Corner	0.559
1290	1.000 X 3.000 X 0.125 Wall - Sharp Corner	1.126
2608	1.000 X 4.000 X 0.125 Wall - Sharp Corner	1.423
2091	1.020 X 1.020 X 0.125 Wall - Radius Corner @ 0.125	0.535
2427	1.030 X 1.030 X 0.062 Wall - Radius Corner @ 0.045	0.280
3031	1.030 X 1.030 X 0.125 Wall - Radius Corner @ 0.045	0.545
2665	1.100 X 1.100 X 0.065 Wall - Radius Corner @ 0.070	0.321
2188	1.105 X 1.105 X 0.100 Wall - Sharp Corner	0.480
544	1 1/8 X 1 1/8 X 0.065 Wall - Radius Corner @ 0.156	0.318
2957	1 1/8 X 1 1/8 X 0.090 Wall - Radius Corner @ 0.156	0.448
2376	1 1/8 X 1 1/8 X 0.125 Wall - Radius Corner @ 0.140	0.594
1392	1.178 X 1.178 X 0.055 Wall - Radius Corner @ 0.050	0.296
2916	1.204 X 1.204 X 0.062 Wall - Radius Corner @ 0.010	0.336
3333	1.210 X 1.210 X 0.093 Wall - Radius Corner @ 0.125	0.502
3507	1.225 X 1.225 X 0.093 Wall - Radius Corner @ 0.125	0.510



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**Stock Die List****Square & Rectangular Tube**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
3340	1 1/4 X 1 1/4 X 0.065 Wall - Sharp Corner	0.367
1984	1 1/4 X 1 1/4 X 0.065 Wall - Radius Corner @ 0.140	0.367
1879	1 1/4 X 1 1/4 X 0.093 Wall - Radius Corner @ 0.125	0.519
2201	1 1/4 X 1 1/4 X 0.110 Wall - Radius Corner @ 0.250	0.600
966	1 1/4 X 1 1/4 X 0.120 Wall - Sharp Corner	0.651
3339	1 1/4 X 1 1/4 X 0.125 Wall - Radius Corner @ 0.093	0.674
3579	1 1/4 X 1 1/4 X 0.125 Wall - Sharp Corner	0.674
2676	1 1/4 X 1 1/4 X 0.188 Wall - Radius Corner @ 0.125	0.955
1595	1 1/4 X 3.000 X 0.125 Wall - Radius Corner @ 0.187	1.200
3889	1.270 X 1.270 X 0.125 Wall - Radius Corner @ 0.275	0.632
4537	1.312 X 2.312 X 0.125 Wall - Radius Corner @ 0.016	1.080
3967	1 3/8 X 1 3/8 X 0.063 Wall - Radius Corner @ 0.062	0.398
2645	1 3/8 X 3.000 X 0.125 Wall - Radius Corner @ 0.015	0.937
5172	1.500 X 1.000 X 0.060 Wall - Sharp Corner	0.343
4091	1 1/2 X 1 1/2 X 0.040 Wall - Radius Corner @ 0.015	0.281
501	1 1/2 X 1 1/2 X 0.062 Wall - Sharp Corner	0.428
3893	1 1/2 X 1 1/2 X 0.100 Wall - Radius Corner @ 0.188	0.643
635	1 1/2 X 1 1/2 X 0.125 Wall - Sharp Corner	0.825
2712	1 1/2 X 1 1/2 X 0.125 Wall - Radius Corner @ 0.187	0.810
4305	1 1/2 X 1 1/2 X 0.125 Wall - Radius Corner @ 0.062	0.826
4390	1 1/2 X 1 1/2 X 0.188 Wall - Radius Corner @ 0.125	1.171
4148	1 1/2 X 1 1/2 X 0.250 Wall - Sharp Corner	1.500
3896	1 1/2 X 1 3/4 X 0.070 Wall - Radius Corner @ 0.062	0.523
753	1 1/2 X 2.000 X 0.125 Wall - Sharp Corner	0.975
3960	1 1/2 X 2 1/2 X 0.065 Wall - Sharp Corner	0.603
4126	1 1/2 X 2 1/2 X 0.188 Wall - Radius Corner @ 0.062	1.636
4238	1 1/2 X 3.000 X 0.090 Wall - Sharp Corner	0.934
4359	1 1/2 X 3.000 X 0.118 Wall - Radius Corner @ 0.125	1.207
3358	1 1/2 X 3.000 X 0.125 Wall - Sharp Corner	1.274
2544	1 1/2 X 4.000 X 0.125 Wall - Sharp Corner	1.574
2549	1 1/2 X 4.000 X 0.125 Wall - Radius Corner @ 0.125	1.569



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**Stock Die List****Square & Rectangular Tube**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
3158	1 5/8 X 3 X 0.187 Wall - .010 Corner	1.908
3502	1.706 X 1.706 X 0.093 Wall - Radius Corner @ 0.291	0.674
680	1 3/4 X 1 3/4 X 0.100 Wall - Radius Corner @ 0.062	0.792
877	1 3/4 X 1 3/4 X 0.125 Wall - Radius Corner @ 0.010	0.976
1856	1 3/4 X 1 3/4 X 0.250 Wall - Sharp Corner	1.803
413	1 3/4 X 4 1/2 X 0.125 Wall - Radius Corner @ 0.010	1.800
1044	2.000 X 2.000 X 0.093 Wall - Sharp Corner	0.851
677	2.000 X 2.000 X 0.100 Wall - Radius Corner @ 0.062	0.912
679	2.000 X 2.000 X 0.125 Wall - Radius Corner @ 0.062	1.125
436	2.000 X 2.000 X 0.125 Wall - Sharp Corner	1.125
2842	2.000 X 2.000 X 0.125 Wall - Radius Corner @ 0.140	1.123
2728	2.000 X 2.000 X 0.188 Wall - Sharp Corner	1.634
4199	2.000 X 2.000 X 0.188 Wall - Radius Corner @ 0.250	1.573
1748	2.000 X 2.000 X 0.250 Wall - Sharp Corner	2.100
4219	2.000 X 2.000 X 0.250 Wall - Radius Corner @ 0.250	2.038
4356	2.000 X 3.000 X 0.120 Wall - Radius Corner @ 0.120	1.356
3236	2.000 X 3.000 X 0.125 Wall - Sharp Corner	1.423
4533	2.000 X 3.000 X 0.250 Wall - Sharp Corner	2.700
4357	2.000 X 4.000 X 0.120 Wall - Radius Corner @ 0.015	1.658
675	2.000 X 4.000 X 0.125 Wall - Sharp Corner	1.725
4033	2.000 X 4.000 X 0.125 Wall - Radius Corner @ 0.140	1.703
4072	2.000 X 4.000 X 0.250 Wall - Sharp Corner	3.300
4534	2.000 X 5.000 X 0.125 Wall - Sharp Corner	2.024
3322	2 1/2 X 2 1/2 X 0.075 Wall - Sharp Corner	0.871
1675	2 1/2 X 2 1/2 X 0.125 Wall - Sharp Corner	1.426
4703	2 1/2 X 2 1/2 X 0.125 Wall - Radius Corner @ 0.188	1.392
3790	2 1/2 X 2 1/2 X 0.180 Wall - Radius Corner @ 0.250	2.005
1406	2 1/2 X 2 1/2 X 0.188 Wall - Radius Corner @ 0.012	2.087
4250	2 1/2 X 2 1/2 X 0.188 Wall - Radius Corner @ 0.250	2.086
5239	1.500 X 3.500 X 0.125 Wall - Sharp Corner	1.426
3479	2 3/4 X 2 3/4 X 0.156 Wall - Sharp Corner	1.942



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**Stock Die List****Square & Rectangular Tube**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft.:</u>
3283	3.000 X 3.000 X 0.093 Wall - Sharp Corner	1.296
4358	3.000 X 3.000 X 0.120 Wall - Radius Corner @ 0.190	1.625
646	3.000 X 3.000 X 0.125 Wall - Sharp Corner	1.725
3563	3.000 X 3.000 X 0.188 Wall - Radius Corner @ 0.438	2.407
889	3.000 X 3.000 X 0.250 Wall - Sharp Corner	3.300
838	3.000 X 3.000 X 0.312 Wall - Sharp Corner	4.025
4728	3 1/4 X 2.000 X 0.125 Wall - Sharp Corner	1.500
4554	3 1/2 X 3 1/2 X .125 Wall - Radius Corner @ 0.125	2.001
4697	3 1/2 X 3 1/2 X 0.100 Wall - Radius Corner @ 0.125	1.615
4727	4.000 X 1 3/4 X 0.125 Wall - Radius Corner @ 0.015	1.650



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**Stock Die List**

**Tees**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
2952	0.726 Flange X 0.938 Leg X 0.065 Wall - Radius Corner @ 0.033	0.125
2393	0.937 Flange X 3/4 Leg X 0.050 Wall - Radius Corner @ 0.025	0.097
3016	1.000 Flange X 1.000 Leg X 0.125 Wall - Sharp Corner	0.281
770	1 1/8 Flange X 3/4 Leg X 0.062 Wall - Radius Corner @ 0.010	0.137
2459	1 1/4 Flange X 1 1/4 Leg X 0.055 Wall - Radius Corner @ 0.010	0.159
3833	1 1/4 Flange X 1 1/4 Leg X 0.125 Wall - Sharp Corner	0.356
1913	1 1/2 Flange X 1 1/2 Leg X 0.250 Wall - Sharp Corner	0.824
1621	2.000 Flange X 3/4 Leg X 0.125 Wall - Sharp Corner	0.394
4371	2.000 Flange X 1.000 Leg X 0.080 Wall - Sharp Corner	0.281
1902	2.000 Flange X 1 1/4 Leg X 0.065 Wall - Sharp Corner	0.248
2851	2.000 Flange X 2.000 Leg X 0.125 Wall - Radius Corner @ 0.010	0.581
3834	2.000 Flange X 2.000 Leg X 0.188 Wall - Sharp Corner	0.860
1954	2 1/4 Flange X 1 1/2 Leg X 0.250 Wall - Radius Corner @ 0.010	1.048
2574	2 1/2 Flange X 2 Leg X 0.125 Wall - Radius Corner @ 0.010	0.655
2677	3.000 Flange X 2.000 Leg X 0.080 Wall - Radius Corner @ 0.016	0.471
3470	3.000 Flange X 3.000 Leg X 0.078 Wall - Radius Corner @ 0.010	0.553
3580	4.000 Flange X 3.000 Leg X 0.188 Wall - Radius Corner @ 0.010	1.583



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**Stock Die List****Z ' s**

<u>Die:</u>	<u>Description:</u>	<u>Wt./Ft:</u>
2786	0.312 X 0.688 X 1/4 X 0.062 Wall - Radius Corner @ 0.010	0.091
2392	0.425 X 0.550 X 0.938 X 0.050 Wall - Radius Corner @ 0.010	0.106
3544	1/2 X 0.437 X 3/4 X 0.125 Wall - Sharp Corner	0.216
3667	0.641 X 0.672 X 1/2 X 0.125 Wall - Radius Corner @ 0.013	0.235
1861	0.730 X 0.210 X 0.730 X 0.085 Wall - Radius Corner @ 0.015	0.154
602	3/4 X 3/4 X 1.000 X 0.125 Wall - Radius Corner @ 0.010	0.337
786	7/8 X 0.765 X 5/8 X 0.050 Wall - Radius Corner @ 0.016	0.130
2606	1.000 X 1 1/8 X 1.000 X 0.125 Wall - Sharp Corner	0.450
3598	1.000 X 1 1/2 X 1.000 X 0.125 Wall - Radius Corner @ 0.010	0.487
4196	1.000 X 2.000 X 1.000 X 0.125 Wall - Radius Corner @ 0.015	0.526
2826	1.000 X 2.328 X 3.000 X 0.078 Wall - Radius Corner @ 0.010	0.577
3996	1 1/8 X 1.000 X 1 1/8 X 0.125 Wall - Sharp Corner	0.451
1530	1 1/8 X 1.000 X 1 1/8 X 0.125 Wall - Radius Corner @ 0.010	0.452
5027	1.125 X 0.593 X 1.125 X 0.125 Wall - Radius Corner @ 0.010	0.389
1028	1.287 X 0.287 X 1.187 X 0.100 Wall - Radius Corner @ 0.016	0.320
3992	1 1/2 X 1/2 X 1 1/2 X 0.125 Wall - Sharp Corner	0.488
3425	1 1/2 X 1 1/2 X 1 1/2 X 0.125 Wall - Radius Corner @ 0.013	0.636
4107	1.500 X 1.812 X 1.500 X 0.100 Wall - Sharp Corner	0.533
3514	1 3/4 X 2.000 X 1 3/4 X 0.125 Wall - Radius Corner @ 0.031	0.796
3925	2 1/8 X 1 1/8 X 2.000 X 0.125 Wall - Radius Corner @ 0.010	0.750
3934	2 1/2 X 1.221 X 1 3/8 X 0.125 Wall - Sharp Corner	0.721